

MY PERSONAL DESIGN®

MY  
PERSONAL  
DESIGN®  
ITALIANSTAIRCASECOLLECTION

**formstep**

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**MY**  
PERSONAL  
**DESIGN**<sup>®</sup>

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*STRAIGHT AND WINDER STAIRCASES WITH SINGLE OR DOUBLE METAL STRUCTURE.*

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d ' O P E R A



ALLA SUA TERZA COLLEZIONE, D'OPERA SALE UN ALTRO GRADINO  
VERSO QUELLA PERFEZIONE CHE L'HA ELEVATA COSTANTEMENTE  
DALLA SUA NASCITA AD OGGI.

UN PERCORSO FATTO DI SCELTE CORAGGIOSE DETTATE DALLA RAGIONE  
MA ANCOR PRIMA DALLA PASSIONE IRREFRENABILE  
PER UN DESIGN CHE VA OLTRE L'ESTETICA, PREMIANDO LA FUNZIONE.

FUNZIONE CHE A SUA VOLTA NON PREVARICA MAI QUELL'ARMONIA CREATA  
DAL PERFETTO EQUILIBRIO DI OGNI ELEMENTO.

EQUILIBRIO RICERCATO MA SPESSO ORIGINATO DA SCELTE ISTINTIVE,  
QUELLE CHE COMUNEMENTE SI DEFINISCONO AFFINITÀ ELETTIVE E CHE NOI,  
ESPERTI IN MATERIA,  
COLLOCHIAMO AL PRIMO GRADINO DELLA SCALA DEI NOSTRI VALORI.

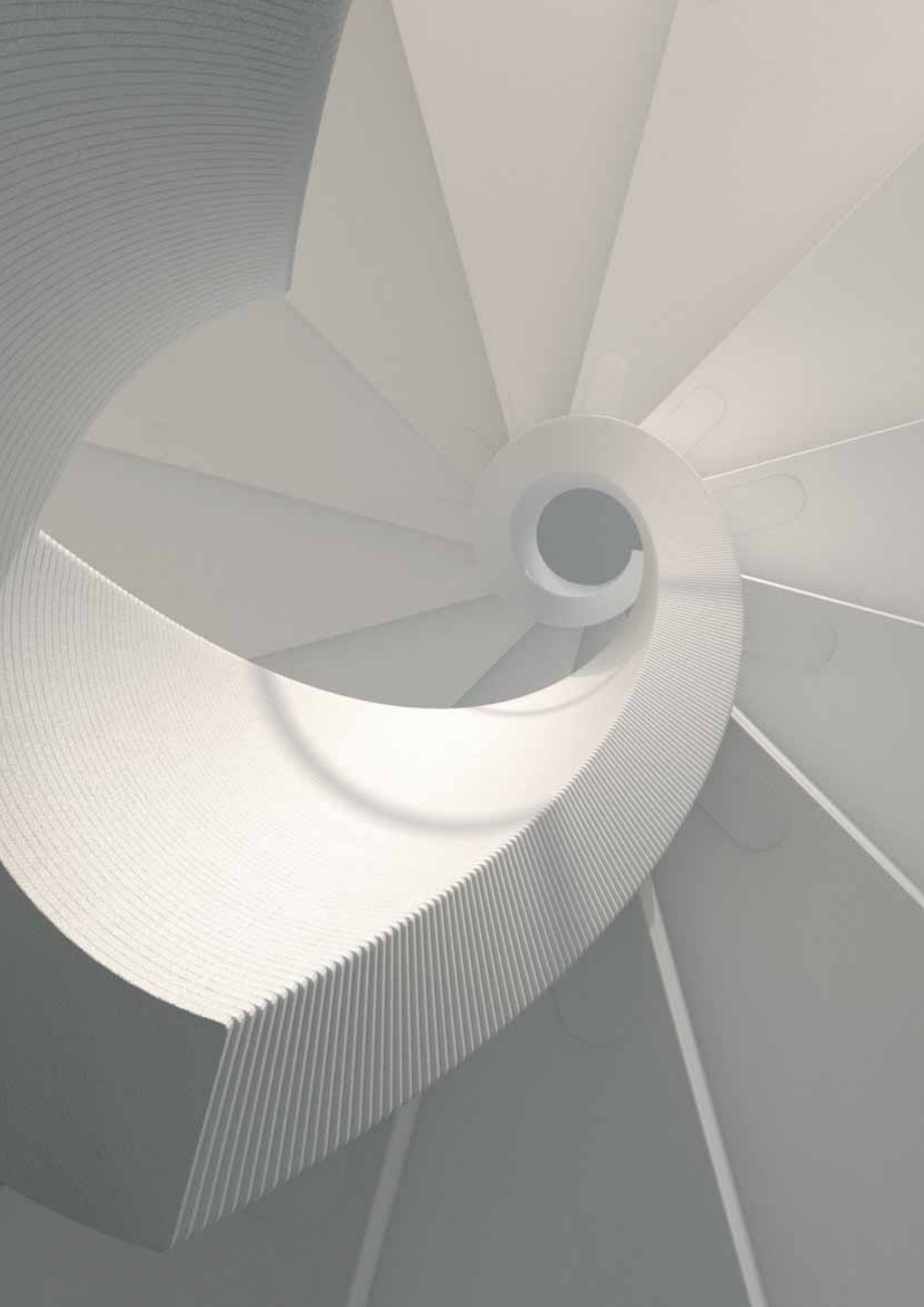
*AT ITS THIRD COLLECTION, D'OPERA HAS TAKEN ANOTHER STEP  
TOWARDS THE PERFECTION THAT HAS ALWAYS MARKED ITS GROWTH,  
FROM FOUNDATION TO THE PRESENT DAY.*

*A PATH OF COURAGEOUS CHOICES DICTATED BY REASON,  
BUT EVEN MORE BY THE IRREPRESSIBLE PASSION FOR A DESIGN  
THAT GOES BEYOND AESTHETICS, PREFERRING FUNCTION OVER APPEARANCE.*

*A FUNCTION THAT NEVER OVERWHELMS THE HARMONY,  
CREATED BY THE PERFECT BALANCE OF EACH ELEMENT.*

*A BALANCE THAT IS REFINED, BUT THAT OFTEN SPRINGS FROM INSTINCTIVE CHOICES,  
THE ONES THAT ARE COMMONLY DEFINED AS ELECTIVE AFFINITIES AND THAT WE,  
AS EXPERTS IN THE FIELD,  
PLACE ON THE FIRST STEP OF OUR SCALE OF VALUES.*





# AFFINITÀ ELETTIVE

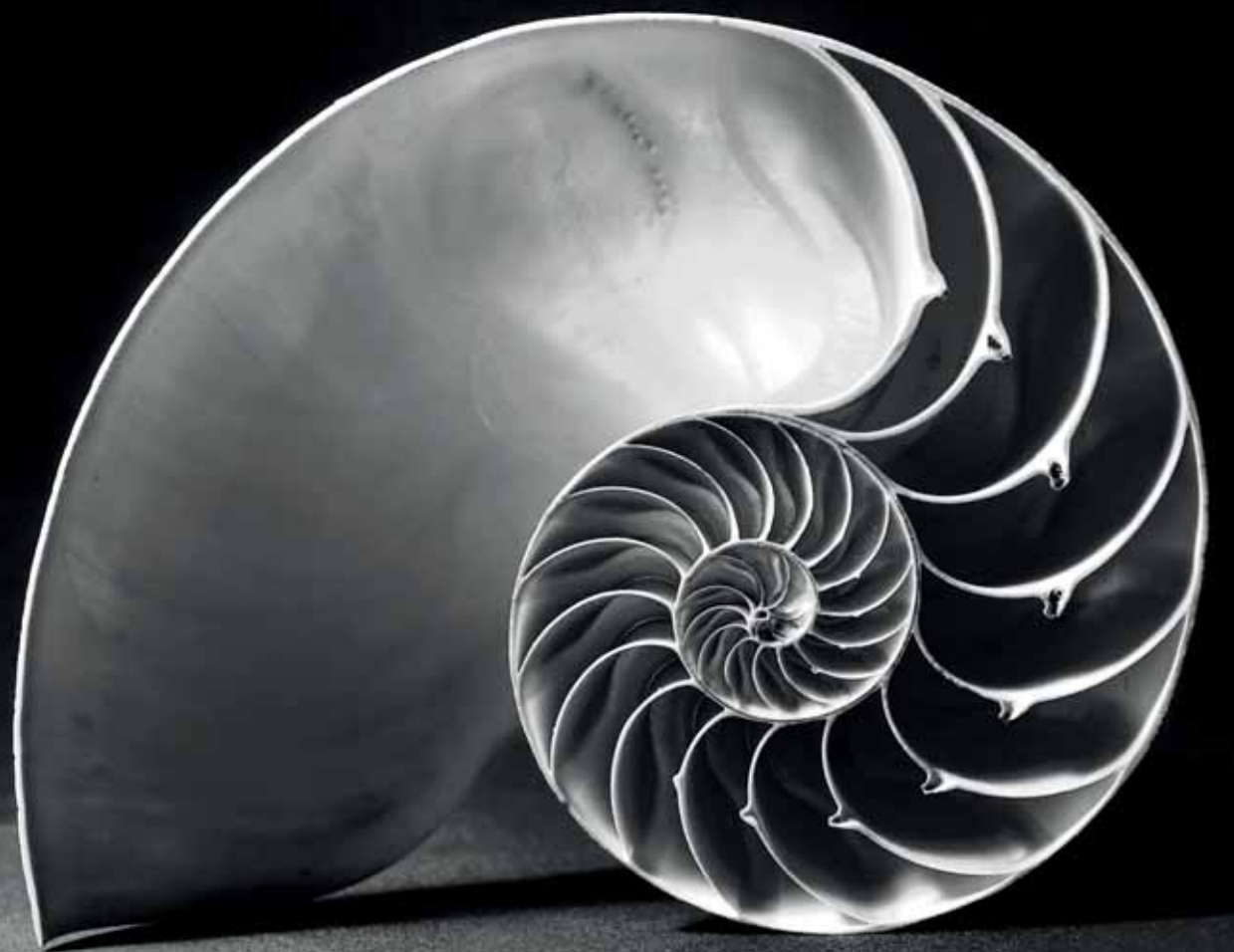
Elective affinities

Si sceglie ciò che piace,  
e piace per tanti motivi  
che la ragione elenca e la passione elude  
perché si sa:  
alle affinità elettive non si comanda.

...  
(e perché mai si dovrebbe?)

*You choose what you like, moved by passion,  
and are often unable to explain your choices:  
there is no reason behind elective affinities.*

...  
(and why should there be?)





## SERIE L20

SCALE A GIORNO CON DOPPIA O SINGOLA STRUTTURA IN METALLO.  
*STRAIGHT AND WINDER STAIRCASES WITH SINGLE OR DOUBLE METAL STRUCTURE.*

**L20-2S-GM-R51C7** | Scala a rampe con doppia struttura in metallo ad "I" |  
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
**L20-2S-GM-R51C7** | *Straight staircase with "I" shaped double metal structure |  
Flat metal steps | Railing made of newels and parallel rods*







**L20-2S-GMN-R7X** | Scala a rampe con doppia struttura in metallo sagomata a "C"  
Gradini in metallo a nastro | Ringhiera a montanti e correnti paralleli

**Esecuzione speciale**

**L20-2S-GMN-R7X** | Straight staircase with "C" shaped double metal structure  
Folded metal steps | Railing made of newels and parallel rods

**Special realization**

DETTAGLI  
INEQUIVOCABILI

Unambiguous details

**L20-2S-GM-R51C7** | Scala a rampe con doppia struttura in metallo ad "I"  
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
**L20-2S-GM-R51C7** | Straight staircase with "I" shaped double metal structure  
Flat metal steps | Railing made of newels and parallel rods











**L20-2S-GMS-R5** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in metallo scatolato | Ringhiera a montanti e correnti paralleli  
**L20-2S-GMS-R5** | Straight staircase with "Z" shaped double metal structure  
Boxed "tray" metal steps | Railing made of newels and parallel rods





**L20-2S-GM-R51C7** | Scala a rampe con doppia struttura in metallo ad "I"  
Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
**L20-2S-GM-R51C7** | Straight staircase with "I" shaped double metal structure  
Flat metal steps | Railing made of newels and parallel rods





**L20-2S-GMN-C7** | Scala a rampe con doppia struttura in metallo sagomata a "Z" | Gradini in metallo a nastro | Corrimano a parete  
*L20-2S-GMN-C7 | Straight staircase with "Z" shaped double metal structure | Folded metal steps | Handrail on the wall*

# ATTRAZIONE FATALE

Fatal attraction



**L20-2S-GL-R7** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
*L20-2S-GL-R7* | Straight staircase with "Z" shaped double metal structure  
Wood steps | Railing made of newels and parallel rods





**L20-2S-GL-R7** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
*L20-2S-GL-R7 | Straight staircase with "Z" shaped double metal structure | Wood steps | Railing made of newels and parallel rods*



**L20-2S-GV-R7V** | Scala a rampe con doppia struttura in metallo ad "I"  
Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
*L20-2S-GV-R7V* | Straight staircase with "I" shaped double metal structure  
Glass steps | Railing made of newels and parallel rods






NATURAMENTE  
PERFETTA

Naturally perfect



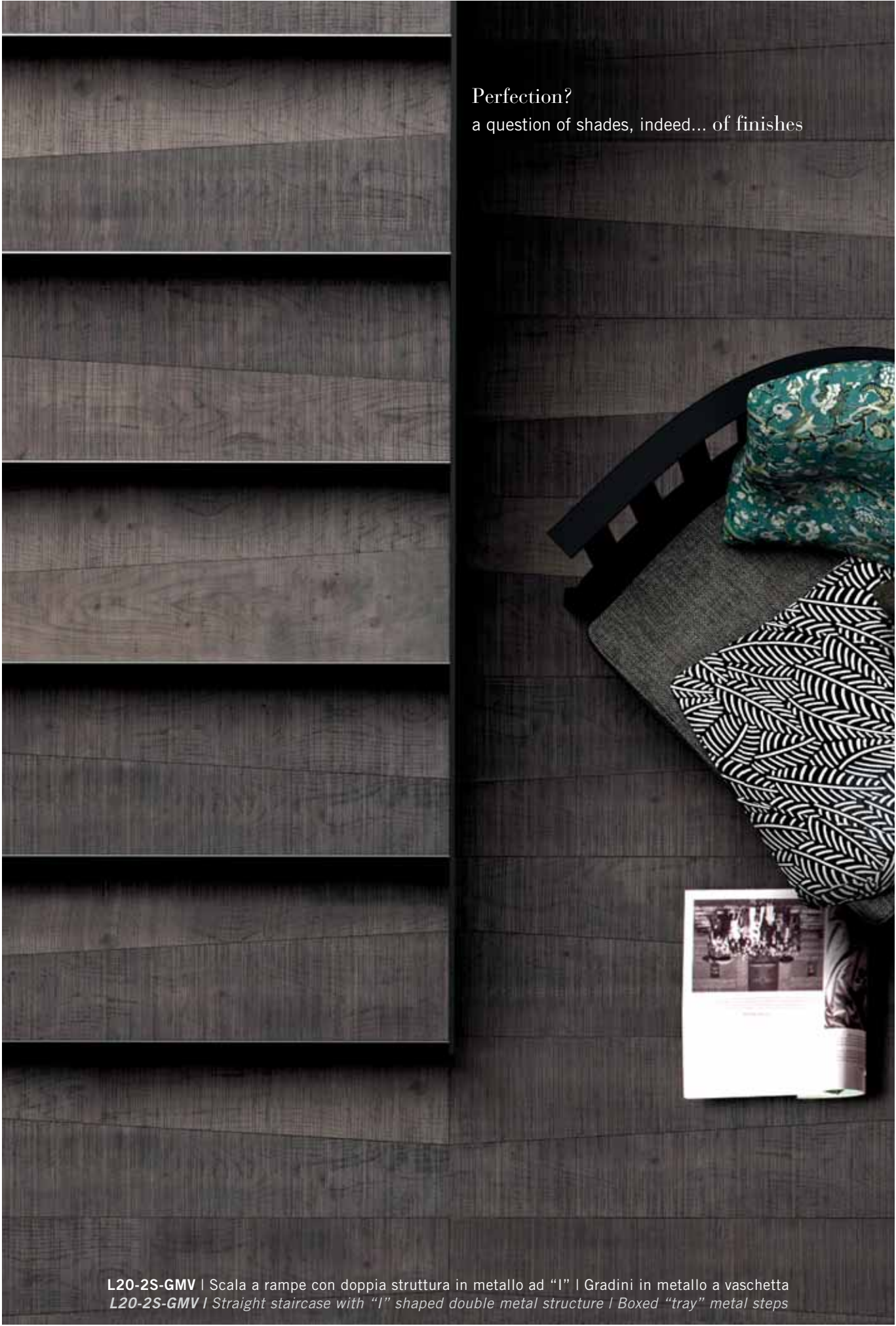
**L20-2S-GMV** | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in metallo a vaschetta  
*L20-2S-GMV | Straight staircase with "I" shaped double metal structure | Boxed "tray" metal steps*





la perfezione?  
una questione di sfumature, anzi...

## DI FINITURE



Perfection?  
a question of shades, indeed... of finishes

L20-2S-GMV | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in metallo a vaschetta  
L20-2S-GMV | Straight staircase with "I" shaped double metal structure | Boxed "tray" metal steps





**L20-2S-GL-R6** | Scala a rampe con doppia struttura in metallo ad "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*L20-2S-GL-R6 | Straight staircase with "I" shaped double metal structure | Wood steps | Railing made of newels and parallel rods*





# O G N I P R O S P E T T I V A

Every perspective



**L20-2S-GMN-R11** | Scala a rampe con doppia struttura in metallo sagomata a "Z"  
Gradini in metallo a nastro | Ringhiera a pannelli in metallo  
*L20-2S-GMN-R11 | Straight staircase with "Z" shaped double metal structure  
Folded metal steps | Railing made of metal panel*



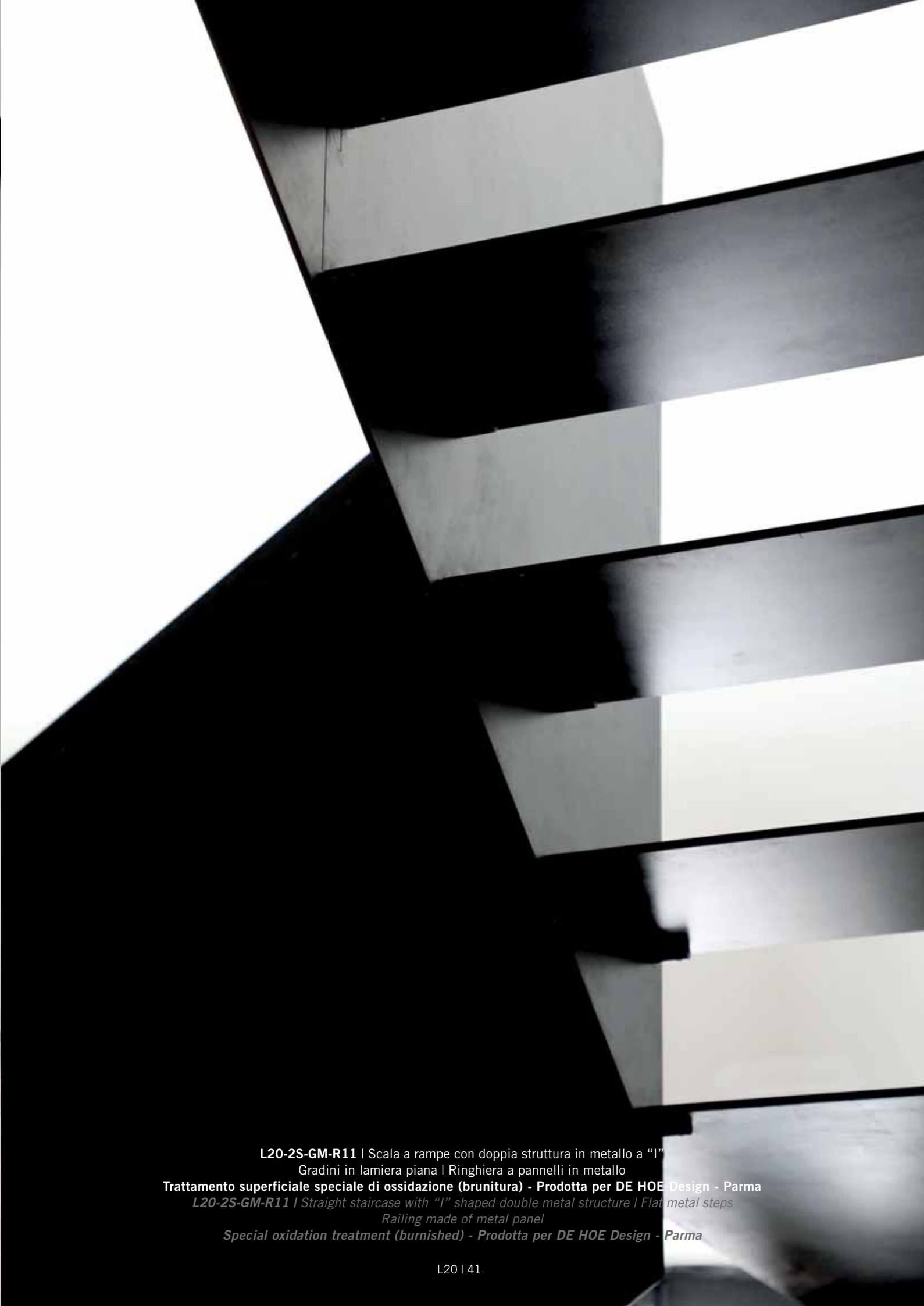
S I A M P L I A

it expands





**L20-2S-GM-R11** | Scala a rampe con doppia struttura in metallo a "I" | Gradini in lamiera piana | Ringhiera a pannelli in metallo  
Trattamento superficiale speciale di ossidazione (brunitura) - Prodotta per DE HOE Design - Parma  
*L20-2S-GM-R11* | Straight staircase with "I" shaped double metal structure | Flat metal steps | Railing made of metal panel  
Special oxidation treatment (burnished) - Realized for DE HOE Design - Parma



**L20-2S-GM-R11** | Scala a rampe con doppia struttura in metallo a "I"  
Gradini in lamiera piana | Ringhiera a pannelli in metallo  
**Trattamento superficiale speciale di ossidazione (brunitura) - Prodotta per DE HOE Design - Parma**  
*L20-2S-GM-R11 | Straight staircase with "I" shaped double metal structure | Flat metal steps  
Railing made of metal panel  
Special oxidation treatment (burnished) - Prodotta per DE HOE Design - Parma*

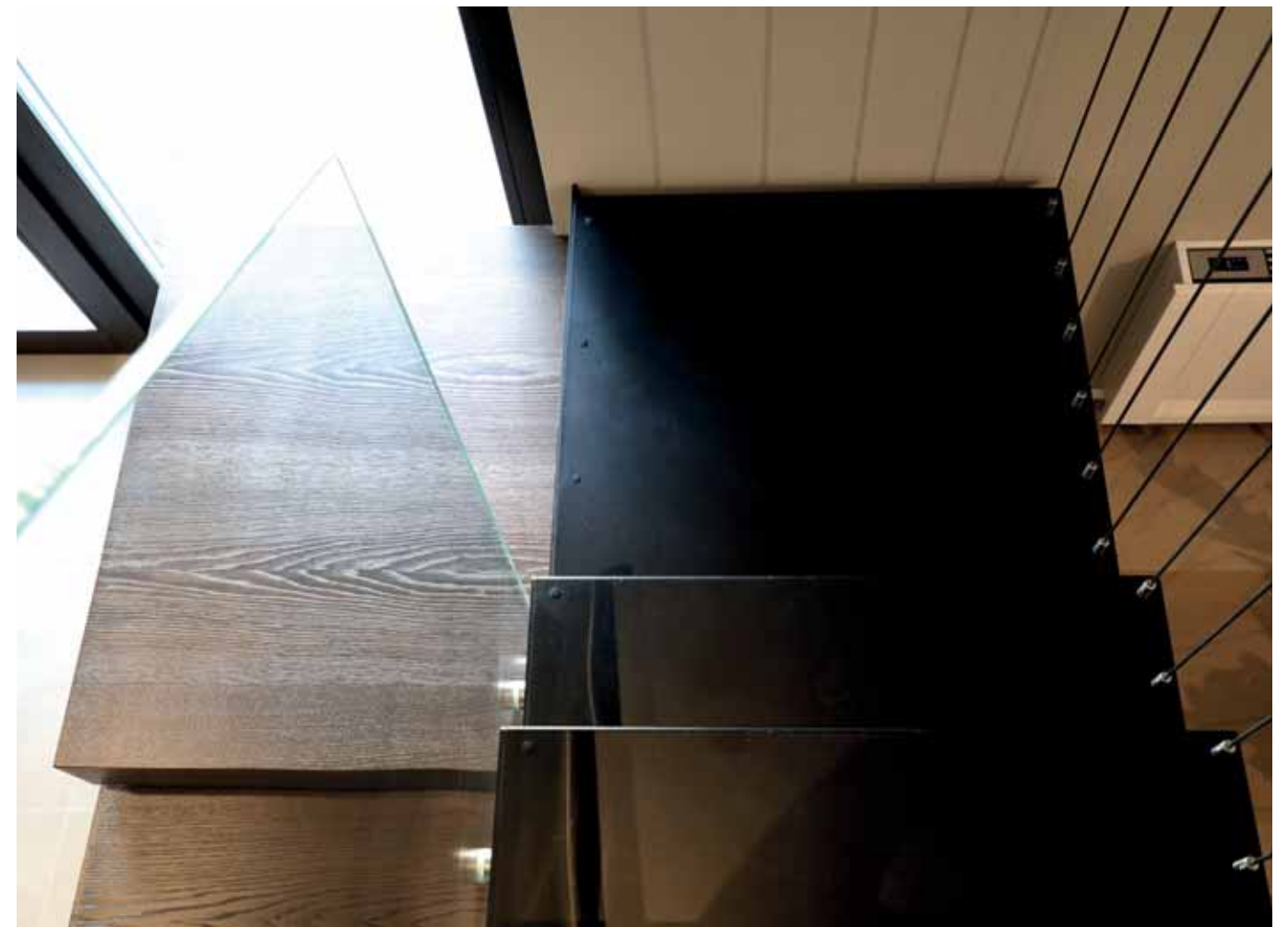


# CONTRASTI

Inevitable contrasts

**L20-1S-GMN-R10/RV1** | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in metallo a nastro | Ringhiere a filoncini verticali e in cristallo a pannelli  
**L20-1S-GMN-R10/RV1** | Straight staircase with "Z" shaped single metal structure  
Folded metal steps | Railing made of vertical steel rods and glass panels

INEVITABILI



**L20-1S-GMN-R10/RV1** | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in metallo a nastro | Ringhiere a filoncini verticali e in cristallo a pannelli  
**L20-1S-GMN-R10/RV1** | Straight staircase with "Z" shaped single metal structure  
Folded metal steps | Railing made of vertical steel rods and glass panels





L20-1S-GL-R5 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli  
L20-1S-GL-R5 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of newels and parallel rods





Applicazione di punti luce con faretti led incassati nella struttura  
*Application of spot lights with LED embedded in the structure frame*



Applicazione di plafoniere con luci a led incassate nei gradini  
*Application of ceiling fixtures with LED lights embedded underneath the steps*



L20-1S-GV-R5 | Scala a rampe con singola struttura in metallo a "I" | Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
L20-1S-GV-R5 | Straight staircase with "I" shaped single metal structure | Glass steps | Railing made of newels and parallel rods





PARTICOLARMENTE



PARTICOLARI

Particularly... particular

**L20-1S-GV-R5** | scala a rampe con singola struttura in metallo a "I" | Gradini in cristallo  
Ringhiera a montanti e correnti paralleli  
*L20-1S-GV-R5* | Straight staircase with "I" shaped single metal structure | Glass steps  
Railing made of newels and parallel rods



L20-1S-GL-RV1 | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera in cristallo a pannelli  
L20-1S-GL-RV1 | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of glass panels





Particolare copri testa gradino  
*Detail of step end cover*







**L20-1S-GM-R10** | Scala a rampe con singola struttura in metallo sagomata a "Z" | Gradini in lamiera piana | Ringhiera a filoncini verticali  
*L20-1S-GM-R10* | Straight staircase with "Z" shaped single metal structure | Flat metal steps | Railing made of thin vertical steel rods



L20-1S-GL-R7 | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli

L20-1S-GL-R7 | Straight staircase with "Z" shaped single metal structure | Wood steps | Railing made of newels and parallel rods

SINERGIE  
INASPETTATE

Unexpected synergies





**L20-1S-GL-R7** | Scala a rampe con singola struttura in metallo sagomata a "Z"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
**L20-1S-GL-R7** | Straight staircase with "Z" shaped single metal structure  
Wood steps | Railing made of newels and parallel rods





**L20-1S-GL-R8** | Scala a rampe con singola struttura in metallo a "I"  
Gradini in legno | Ringhiera a colonne in metallo quadre  
**L20-1S-GL-R8** | Straight staircase with "I" shaped single metal structure  
Wood steps | Railing made of square metal columns





L20-1S-GL-R8 | Scala a rampe con singola struttura in metallo a "I"  
Gradini in legno | Ringhiera a colonne in metallo quadre  
L20-1S-GL-R8 | Straight staircase with "I" shaped single metal structure  
Wood steps | Railing made of square metal columns



**L20-1S-GL-RV1** | Scala a rampe con singola struttura in metallo a "I" | Gradini in legno | Ringhiera in cristallo a pannelli  
*L20-1S-GL-RV1* | Straight staircase with "I" shaped single metal structure | Wood steps | Railing made of glass panels

C O M B I N A Z I O N I  
E N E R G I Z Z A N T I

Energising combinations











## S E R I E S 2 0

SCALE A GIORNO CON GRADINI A SBALZO FISSATI A PARETE.  
*STRAIGHT AND WINDER STAIRCASES WITH CANTILEVERED STEPS ATTACHED TO THE WALL.*

**S20-GL-RV1** | Scala a rampe | Gradini in legno | Ringhiera in cristallo a pannelli  
*S20-GL-RV1 | Straight staircase | Wood steps | Railing made of glass panels*





S20-GL-RV1 | Scala a rampe | Gradini in legno | Ringhiera in cristallo a pannelli  
S20-GL-RV1 | Straight staircase | Wood steps | Railing made of glass panels







**S20-GL-R5** | Scala a rampe | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R5* | Straight staircase with suspension system | Wood steps | Railing made of newels and parallel rods





**S20-GL-R5** | Scala a rampe | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R5* | Straight staircase with suspension system | Wood steps | Railing made of with newels and parallel rods





**S20-GV-R5** | Scala a rampe | Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
*S20-GV-R5 | traight staircase with suspension system | Glass steps | Railing made of newels and parallel rods*





LA SOSTENIBILE  
LEGGEREZZA  
DELL'ESSERCI

The bearable lightness of being

**S20-GL-R6** | Scala a rampa elicoidale | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R6 | Helical staircase | Wood steps | Railing made of newels and parallel rods*





**S20-GL-R6** | Scala a rampa elicoidale | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*S20-GL-R6* | Helical staircase | Wood steps | Railing made of newels and parallel rods





INDIZI  
DI PERFEZIONE

Hints of perfection

**S20-GL-R10** | Scala a rampe | Gradini in legno | Ringhiera a filoncini verticali  
*S20-GM-R10* | Straight staircase with suspension system | Wood steps | Railing made of vertical steel rods





**S20-GM-R10** | Scala a rampe | Gradini in legno | Ringhiera a filoncini verticali  
*S20-GM-R10* | Straight staircase with suspension system | Wood steps | Railing made of vertical steel rods





**S20-GMN-R10** | Scala a rampe | Gradini in metallo a nastro | Ringhiera a filoncini verticali  
*S20-GMN-R10 | Straight staircase with suspension system | Folded metal steps | Railing made of vertical steel rods*



A M O R E V O L I  
I N C L I N A Z I O N I

Loving inclinations





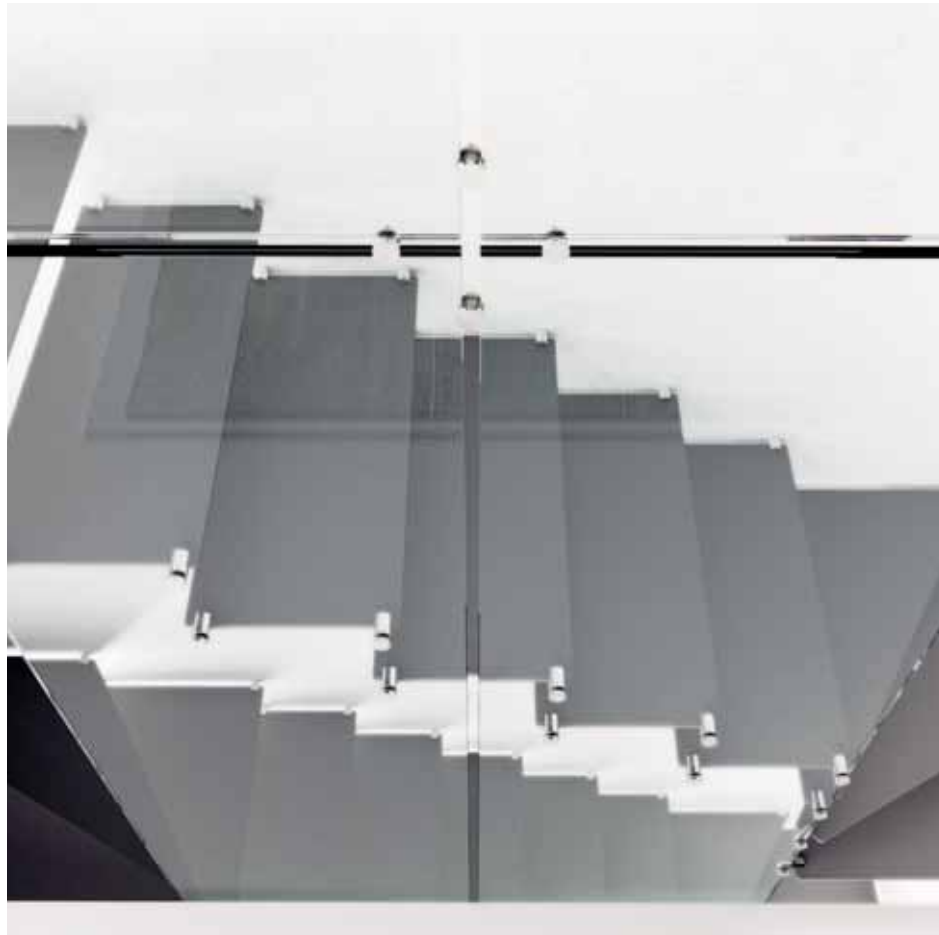
**S20-GM-R10** | Scala a rampa elicoidale | Gradini in lamiera piana | Ringhiera a filoncini verticali  
*S20-GM-R10 | Helical staircase with suspension system | Flat Railing made of vertical steel rods*





S20-GM-RV1 | Scala a rampe | Gradini in lamiera piana | Ringhiera in cristallo a pannelli  
S20-GM-RV1 | Straight staircase | Straight staircase with suspension system | Flat metal steps | Railing made of glass panels





**S20-GM-RV1** | Scala a rampe | Gradini in lamiera piana | Ringhiera in cristallo a pannelli  
*S20-GM-RV1 | Straight staircase with suspension system | Flat metal steps | Railing made of glass panels*





V O L U T E  
E V O L U T E

Evolved volutes

**S20-GL-R12** | Scala a rampe | Gradini in legno | Ringhiera a pannelli in legno  
*S20-GL-R12 | Straight staircase with suspension system | Wood steps | Railing made of solid wood panels*





**S20-GL-R12** | Scala a rampe | Gradini in legno | Ringhiera a pannelli in legno  
*S20-GL-R12 | Straight staircase with suspension system | Wood steps | Railing made of solid wood panels*





**S20-GL-R12** | Scala a rampe | Gradini in legno | Ringhiera a pannelli in legno  
*S20-GL-R12* | Straight staircase | Wood steps | Railing made of solid wood panels



## S E R I E W 2 0

SCALE A GIORNO CON DOPPIA O SINGOLA STRUTTURA IN LEGNO, GRADINI IN LEGNO  
*STRAIGHT AND WINDER STAIRCASES WITH SINGLE OR DOUBLE WOODEN STRUCTURE AND STEPS*





**W20-2S-GL-R5\C7** | Scala a rampe con doppia struttura in legno ad "I"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
*W20-2S-GL-R5\C7* | Straight staircase with "I" shaped double wood structure  
Wood steps | Railing made of newels and parallel rods

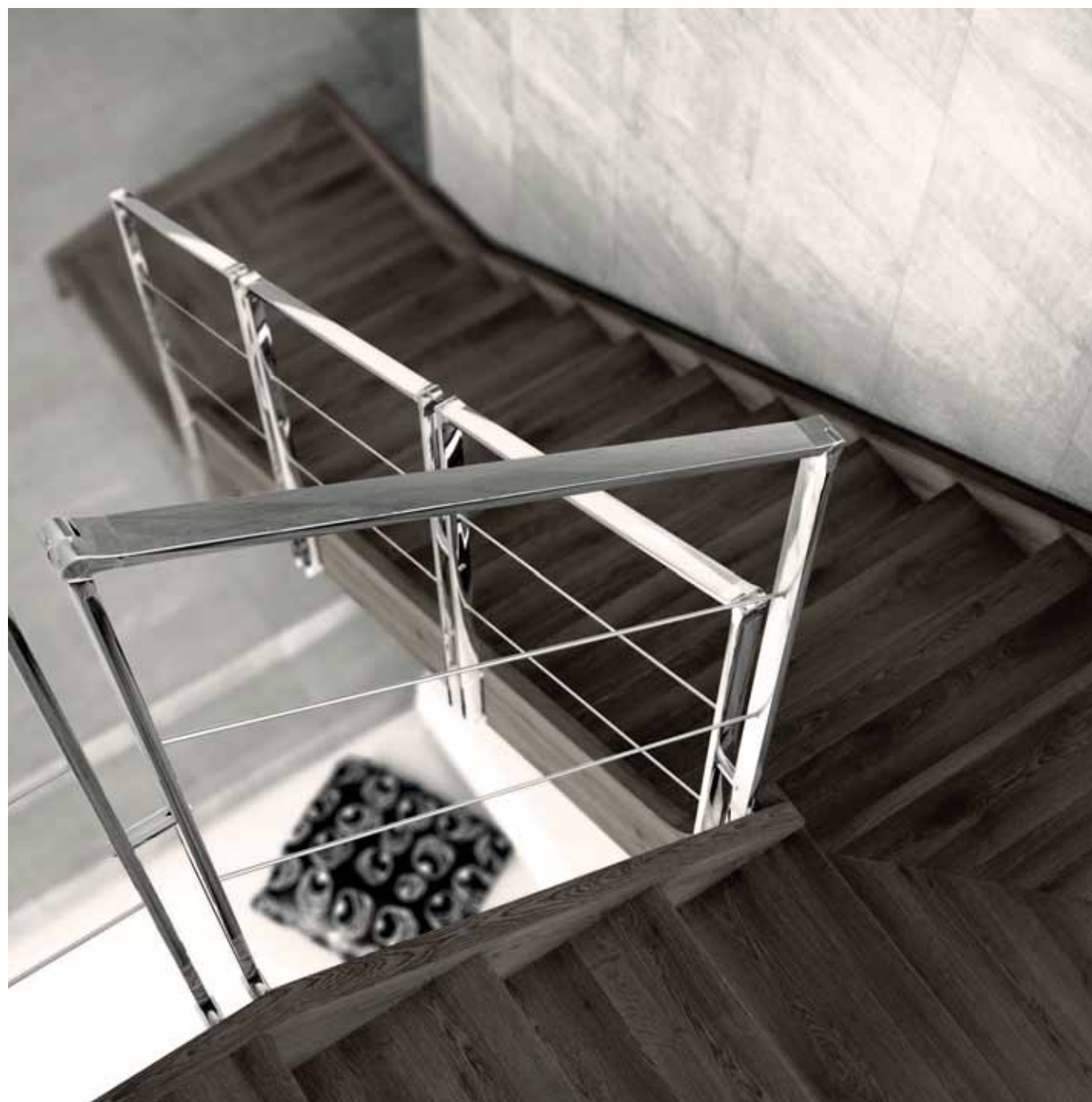






W20-2S-GL-R7 | Scala a rampe con doppia struttura in legno ad "I" | Gradini in legno | Ringhiera a montanti e correnti paralleli  
W20-2S-GL-R7 | Straight staircase with "I" shaped double wood structure | Wood steps | Railing made of newels and parallel rods





**W20-2S-GL-R7** | Scala a rampe con doppia struttura in legno ad "I"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
**W20-2S-GL-R7** | Straight staircase with "I" shaped double wood structure  
Wood steps | Railing made of newels and parallel rods



**W20-1S-GL-R5** | Scala a rampe con singola struttura in legno ad "I"  
Gradini in legno | Ringhiera a montanti e correnti paralleli  
*W20-1S-GL-R5* | Straight staircase with "I" shaped single wood structure  
Wood steps | Railing made of newels and parallel rods





PIACERSI...

E PIACERE

Pleasing oneself... and pleasure

W20-1S-GL-RV1 | Scala a rampe con singola struttura in legno ad "I" | Gradini in legno | Ringhiera in cristallo a pannelli  
W20-1S-GL-RV1 | Straight staircase with "I" shaped single wood structure | Wood steps | Railing made of glass panels





## S E R I E K 2 0

SCALE A GIORNO CON STRUTTURA MODULARE IN LEGNO.  
*STRAIGHT AND WINDER STAIRCASES WITH MODULAR WOOD STRUCTURE.*







**K20-GL-R4** | Scala a rampe con struttura modulare | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*K20-GL-R4* | Modular wood staircase | Wood steps | Railing with newels and parallel rods



K20-GL-R4 | Scala a rampe con struttura modulare | Gradini in legno | Ringhiera a montanti e correnti paralleli  
K20-GL-R4 | Modular wood staircase | Wood steps | Railing with newels and parallel rods







S E R I E E 2 0

SCALE ELICOIDALI CON STRUTTURA IN NYLON.  
*SPIRAL STAIRCASES WITH HELICAL CENTRAL SPINE.*







FORZA IMPERCETTIBILE

Imperceptible strength

E20-GL-R5 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli  
E20-GL-R5 | Spiral staircase | Wood steps | Railing made of newels and parallel rods





**E20-GL-R4** | Scala a chiocciola | Gradini in legno  
Ringhiera a montanti e correnti paralleli  
**E20-GL-R4** | Spiral staircase | Wood steps  
Railing made of newels and parallel rods





## E Q U I L I B R I O T A N G I B I L E

Tangible equilibrium

**E20-GL-R4** | Scala a chiocciola | Gradini in legno  
Ringhiera a montanti e correnti paralleli  
**E20-GL-R4** | Spiral staircase | Wood steps and closed riser  
Railing made of newels and parallel rods





**E20-GL-RV1R7** | Scala a chiocciola | Gradini in legno  
Ringhiera in cristallo a pannelli e balaustra a montanti e correnti paralleli  
**E20-GL-RV1R7** | Spiral staircase | Wood steps and closed risers  
Railing made of glass panels and balustrade with newels and parallel rods





**E20-GL-R6** | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*E20-GL-R6* | Spiral staircase | Wood steps | Railing made of newels and parallel rods





E20-GM-R4 | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
E20-GM-R4 | Spiral staircase | Flat metal steps | Railing made of newels and parallel rods



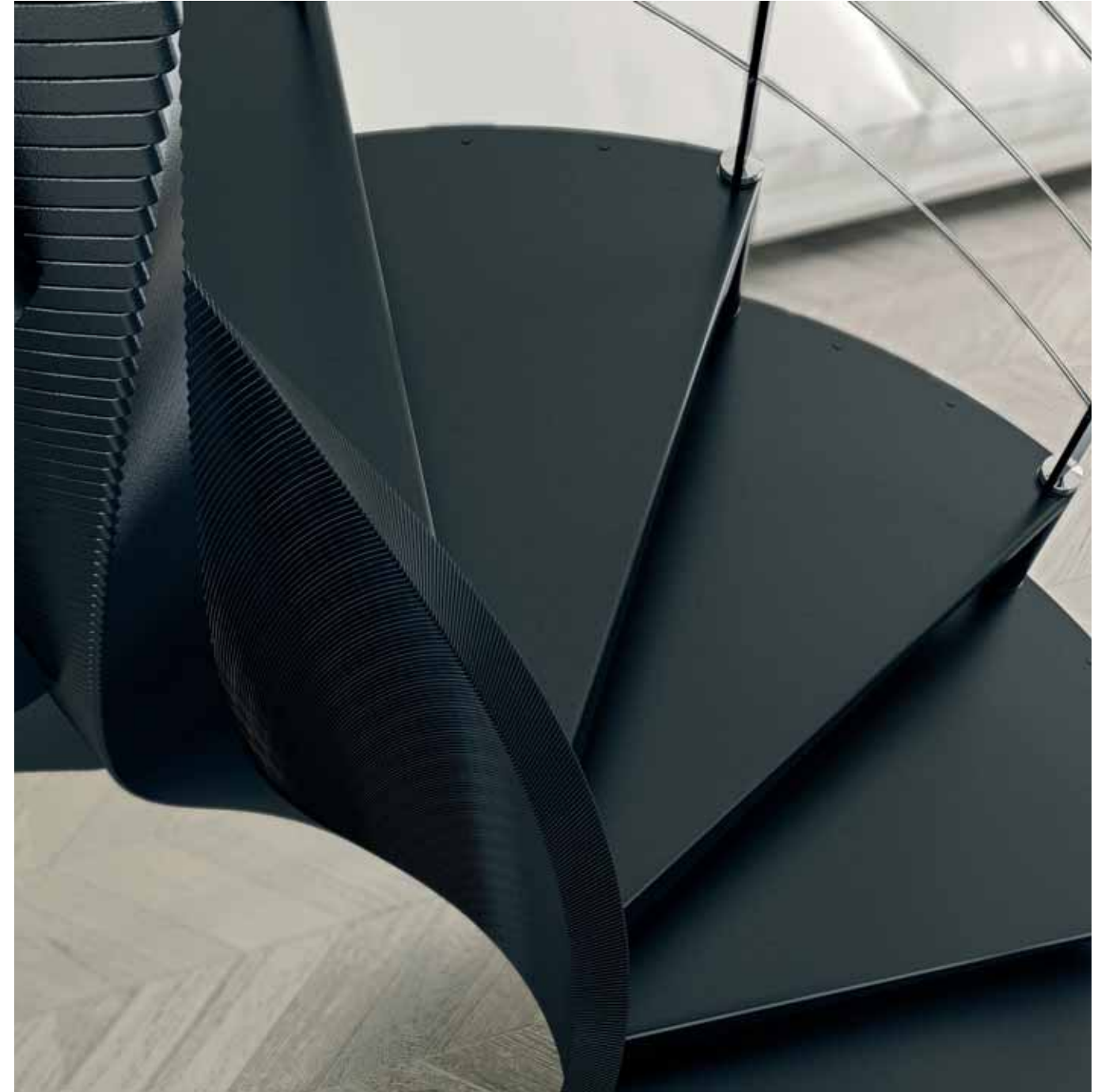


# TOCCANTE ARMONIA

Touching harmony

**E20-GMP-R4** | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a montanti e correnti paralleli  
*E20-GMP-R4 | Spiral staircase | Folded metal steps | Railing made of newels and parallel rods*





**E20-GMP-R4** | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a montanti e correnti paralleli  
*E20-GMP-R4* | *Spiral staircase* | *Folded metal steps* | *Railing made of newels and parallel rods*





**E20-GMP-R2** | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde  
*E20-GMP-R2* | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*





S E R I E C 2 0

SCALE A CHIOCCIOLA CON GRADINI IN LEGNO, METALLO E VETRO.  
*SPIRAL STAIRCASES WITH WOOD, METAL AND GLASS STEP.*





**C20-GM-R5** | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
*C20-GM-R5 | Spiral staircase | Flat metal steps | Railing made of newels and parallel rods*



C20-GM-R4 | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
C20-GM-R4 | Spiral staircase | AISI 316 stainless steel flat steps | Railing made of newels and parallel rods







**C20-GM-R5** | Scala a chiocciola | Gradini in lamiera piana | Ringhiera a montanti e correnti paralleli  
*C20-GM-R5* | Spiral staircase | Flat metal steps | Railing made of newels and parallel rods





# S I N E R G I A   A S S O L U T A

Absolute synergy

**C20-GL-R4** | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*C20-GL-R4 | Spiral staircase | Wood steps | Railing made of newels and parallel rods*





C20-GL-R4 | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli  
C20-GL-R4 | Spiral staircase | Wood steps | Railing made of newels and parallel rods





C20-GL-R2 | Scala a chiocciola | Gradini in legno | Ringhiera a colonne in metallo tonde  
C20-GL-R2 | Spiral staircase | Wood steps | Railing made of round metal columns





**C20-GL-R5** | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e correnti paralleli  
*C20-GL-R5* | Spiral staircase | Wood steps | Railing made of newels and parallel rods



**C20-GL-R5v1** | Scala a chiocciola | Gradini in legno | Ringhiera a montanti e pannelli in cristallo  
*C20-GL-R5v1* | Spiral staircase | Wood steps | Railing made of newels and glass panels





**C20-GV-R5** | Scala a chiocciola | Gradini in cristallo | Ringhiera a montanti e correnti paralleli  
*C20-GV-R5* | Spiral staircase | Glass steps | Railing made of newels and parallel rods



# S E R I E F 2 0

SCALE A CHIOCCIOLA IN METALLO.  
*SPIRAL STAIRCASES IN METAL.*



**F20-R2** | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde  
*F20-R2* | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*

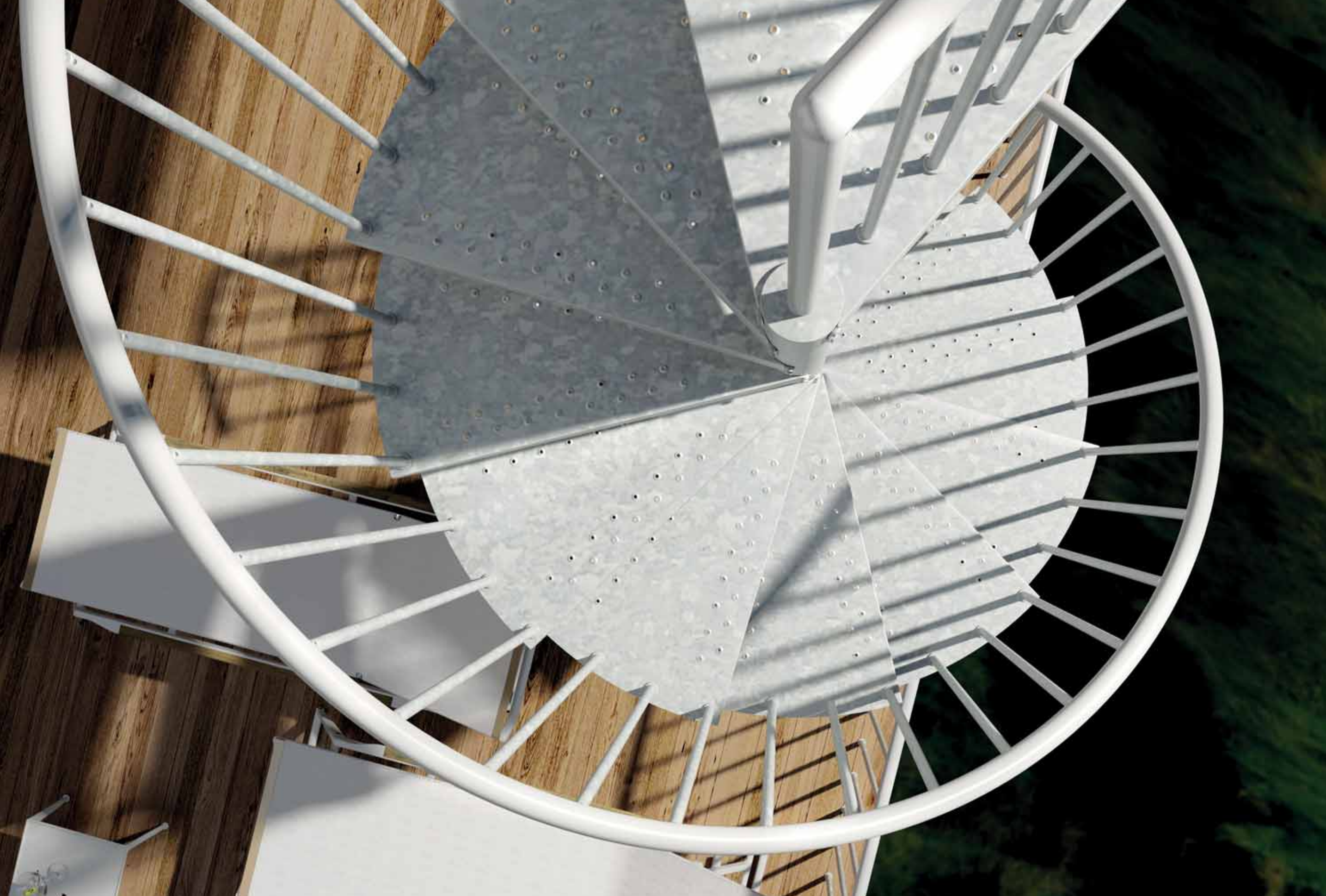


C O I N C I D E N Z E  
I L L U M I N A N T I

Enlightening coincidences

F20-R2 | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde  
F20-R2 | Spiral staircase | Folded metal steps | Railing made of round metal columns





**F20Z-R2** | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde  
Metallo trattato con zincatura a caldo adatta per ambienti esterni  
*F20Z-R2* | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*  
*Galvanized metal steps for outside use*





TUTTO IL RESTO  
STA PER SBOCCIARE

All the rest is about to blossom

**F20Z-R2** | Scala a chiocciola | Gradini in metallo piegati | Ringhiera a colonne in metallo tonde  
Metallo trattato con zincatura a caldo adatta per ambienti esterni  
*F20Z-R2* | *Spiral staircase* | *Folded metal steps* | *Railing made of round metal columns*  
*Galvanized metal steps for outside use*

C201171



## L'EMOZIONE...

Emotion...

### VALORE ASSOLUTO

Il grande valore raggiunto con la massima personalizzazione si arricchisce ulteriormente in virtù del trattamento ad olio dei singoli componenti in legno.

L'olio diventa prezioso come oro puro:  
nessuno sa prendersi cura del legno subito e nel tempo.

---

### ABSOLUTE VALUE

*The great value achieved with maximum customisation is further enriched thanks to the oil treatment applied on the individual wood components.*

*Oil becomes as precious as pure gold:  
no one else knows how to take care of wood both immediately and in the long run.*

## DIVENTA REGOLA

becomes the rule

### TRATTARSI BENE È TRATTARE MEGLIO

L'olio restituisce vita al legno in tutti i sensi.

Alla bellezza esteriore sia Refil che Brush,  
corrisponde una forza interiore straordinaria.

Le finiture risultano straordinariamente resistenti ed altrettanto capaci di recuperare la bellezza appannata dalla quotidianità con un gesto e un po' di olio ancora.

---

### TREATING YOURSELF WELL MEANS TREATING BETTER.

*Oil restores wood to life in all senses.*


*An extraordinary inner strength corresponds to the outer beauty of both Refil and Brushed.*

*The finishes are extraordinarily resistant and equally able to restore the beauty dulled by everyday life with a gesture and a little more oil.*



# FINITURE

Finishes and treatments



C'ERA UNA VOLTA LA "MAZZETTA COLORI", PRONTA A OFFRIRE ALTERNATIVE A QUALSIASI COSA POTESSE CAMBIARE COLORE. IMPENSABILE METTERLA IN RELAZIONE ALLE SCALE PER INTERNI. IMPENSABILE PRIMA CHE D'OPERA METTESSE A PUNTO LA LINEA ESCLUSIVA CON OLTRE 12 FINITURE IN LEGNO E METALLO PER PERSONALIZZARE I GRADINI. UNA GAMMA CHE COMPLETA UN DESIGN ASSOLUTAMENTE A MISURA DI OGNI ESIGENZA, CON COMBINAZIONI ESCLUSIVE TUTTE TALMENTE NATURALI CHE, COMPLICE I TRATTAMENTI A BASE DI OLI E CERE ACCURATAMENTE SELEZIONATI: "PROFUMANO DI VERO", PERMEANDO NON SOLO LA SCALA MA L'AMBIENTE IN CUI RISIEDE DI UN'ARMONIA UNICA E INIMITABILE COME IL PROPRIO STILE. QUESTE FINITURE SEGnano UNA SVOLTA IN TUTTO L'UNIVERSO SCALE. UNA SVOLTA IN CONTINUO DIVENIRE COME LA RICERCA CHE IMPEGNA E DISTINGUE D'OPERA IN OGNI DETTAGLIO.

*ONCE UPON A TIME THERE WAS THE "COLOUR SWATCH", READY TO OFFER ALTERNATIVES FOR ANYTHING THAT COULD CHANGE COLOUR. A RELATIONSHIP BETWEEN THE COLOUR SWATCH AND AN INDOOR STAIRCASE WAS UNTHINKABLE. UNTHINKABLE UNTIL D'OPERA DEVELOPED THEIR EXCLUSIVE LINE WITH MORE THAN 12 WOOD AND METAL FINISHES FOR CUSTOMISING THE STEPS. A RANGE THAT COMPLETES A DESIGN ABSOLUTELY TAILORED TO EVERY REQUIREMENT, WITH EXCLUSIVE COMBINATIONS THAT ARE ALL SO NATURAL THAT, THANKS TO THE TREATMENTS WITH OILS AND ACCURATELY SELECTED WAXES, THEY "SMELL REAL", PERMEATING NOT ONLY THE STAIRCASE BUT THE ENVIRONMENT IN WHICH IT IS SITUATED WITH A UNIQUE HARMONY, AS INIMITABLE AS ITS STYLE. THESE FINISHES MARK A TURNING POINT IN THE WHOLE STAIRCASE UNIVERSE. A TURNING POINT THAT IS CONTINUOUSLY DEVELOPING, LIKE THE RESEARCH THAT ENGAGES AND DISTINGUISHES D'OPERA IN EVERY DETAIL.*



Metallo | Metal

Faggio | Beech - Polished

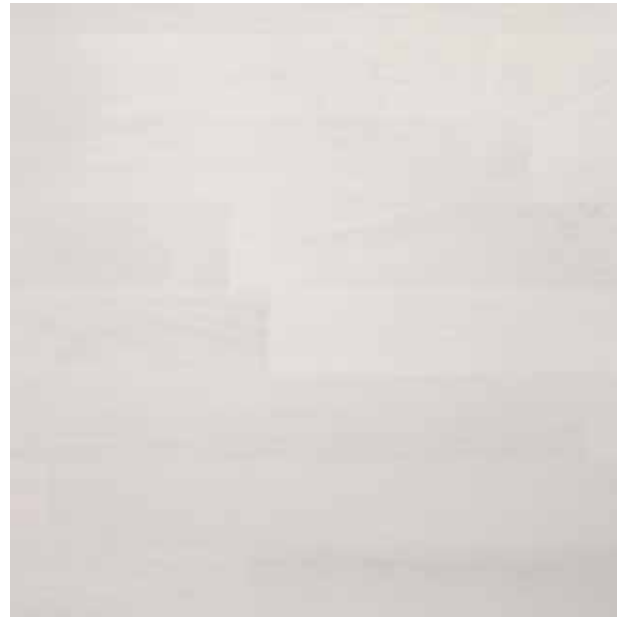
<sup>o</sup>trattamento certificato antiscivolo  
Faggio | Beech - Brushed<sup>o</sup>

<sup>o</sup>treatment with non-slip certificate  
Faggio | Beech - Refil<sup>o</sup>

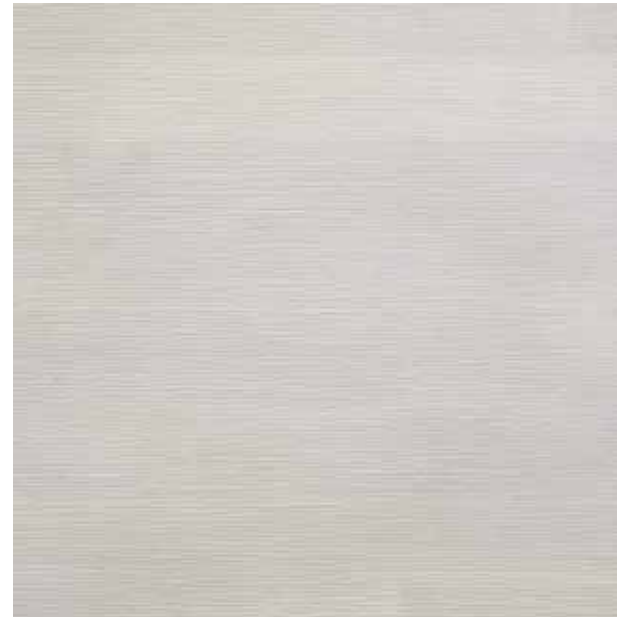
01 Bianco | synthetic | cod. FE-BI



01 Sbiancato | synthetic | cod. FF-PO-SB-SY



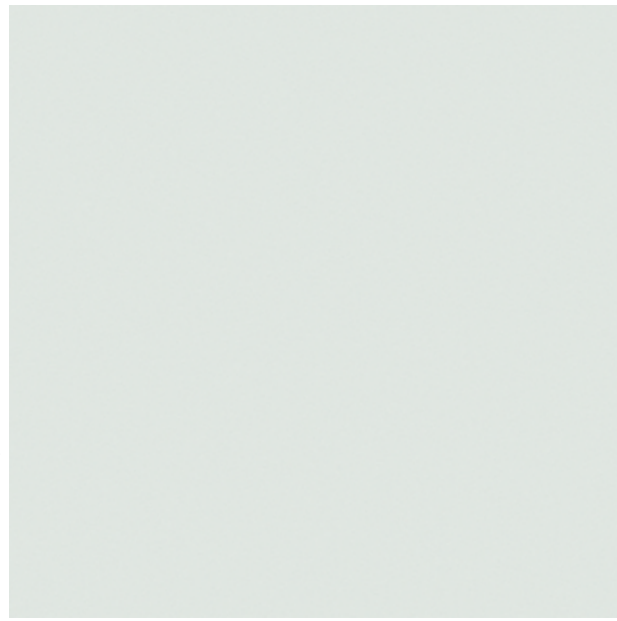
01 Sbiancato | natural OIL | cod. FF-BR-SB-NO



01 Sbiancato | natural OIL | cod. FF-RE-SB-NO



02 Sabbia | synthetic | cod. FE-SA



02 Milk | synthetic | cod. FF-PO-MK-SY



02 Milk | natural OIL | cod. FF-BR-MK-NO



02 Milk | natural OIL | cod. FF-RE-MK-NO



03 Cenere | synthetic | cod. FE-CE



03 Naturale | synthetic | cod. FF-PO-NT-SY



03 Naturale | natural OIL | cod. FF-BR-NT-NO



03 Naturale | natural OIL | cod. FF-RE-NT-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

<sup>o</sup>Prodotto con finitura certificata antiscivolo in riferimento al D.M. 14/06/1989 n.236 (coefficiente di attrito dinamico - "metodo D.C.R.A.")  
<sup>o</sup>Product with certified non-slip finish with reference to Ministerial Decree 14/06/1989 no. 236 (dynamic coefficient of friction - "D.C.R.A. method")



Metallo | Metal

Faggio | Beech - Polished

<sup>o</sup>trattamento certificato antiscivolo  
Faggio | Beech - Brushed\*

<sup>o</sup>treatment with non-slip certificate  
Faggio | Beech - Refil\*

04 Grigio | synthetic | cod. FE-GI



04 Grigio | synthetic | cod. FF-PO-GI-SY



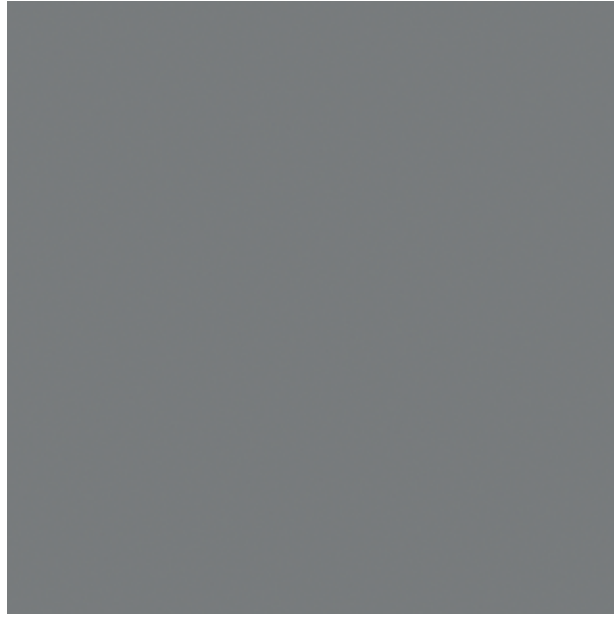
04 Grigio | natural OIL | cod. FF-BR-GI-NO



04 Grigio | natural OIL | cod. FF-RE-GI-NO



05 Micaceo | synthetic | cod. FE-MI



05 Tabacco | synthetic | cod. FF-PO-TA-SY



05 Tabacco | natural OIL | cod. FF-BR-TA-NO



05 Tabacco | natural OIL | cod. FF-RE-TA-NO



06 Bronzo | synthetic | cod. FE-BZ



06 Stone | synthetic | cod. FF-PO-ST-SY



06 Stone | natural OIL | cod. FF-BR-ST-NO



06 Stone | natural OIL | cod. FF-RE-ST-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY



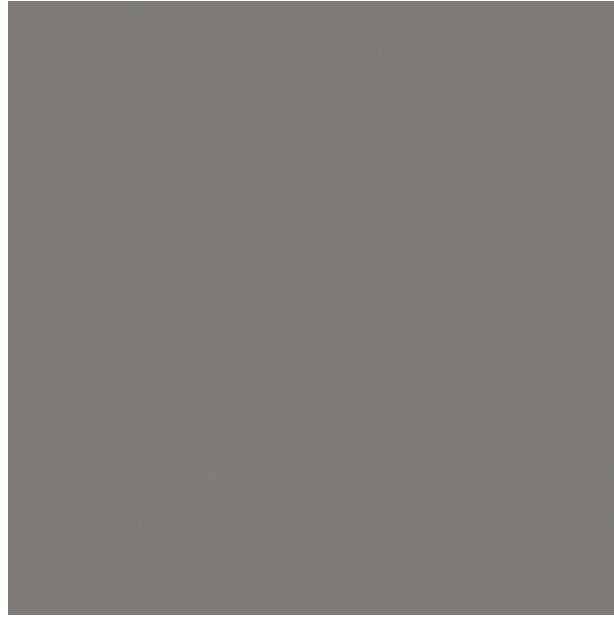
Metallo | Metal

Faggio | Beech - Polished

<sup>o</sup>trattamento certificato antiscivolo  
Faggio | Beech - Brushed<sup>o</sup>

<sup>o</sup>treatment with non-slip certificate  
Faggio | Beech - Refil<sup>o</sup>

07 Tortora | synthetic | cod. FE-TO



07 Smoke | synthetic | cod. FF-PO-SM-SY



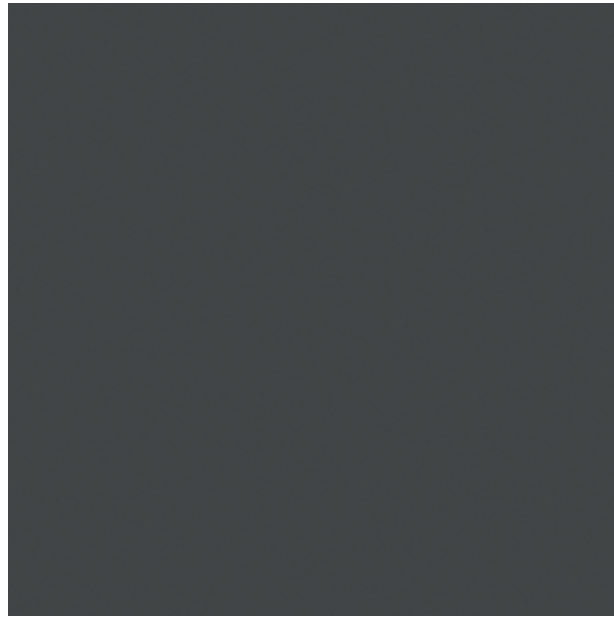
07 Smoke | natural OIL | cod. FF-BR-SM-NO



07 Smoke | natural OIL | cod. FF-RE-SM-NO



08 Antracite | synthetic | cod. FE-AN



08 Fumo | synthetic | cod. FF-PO-FU-SY



08 Fumo | natural OIL | cod. FF-BR-FU-NO



08 Fumo | natural OIL | cod. FF-RE-FU-NO



09 Nero | synthetic | cod. FE-NE



09 Nero Ebano | synthetic | cod. FF-PO-NB-SY



09 Nero Ebano | natural OIL | cod. FF-BR-NB-NO



09 Nero Ebano | natural OIL | cod. FF-RE-NB-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY



Metallo | Metal

Faggio | Beech - Polished

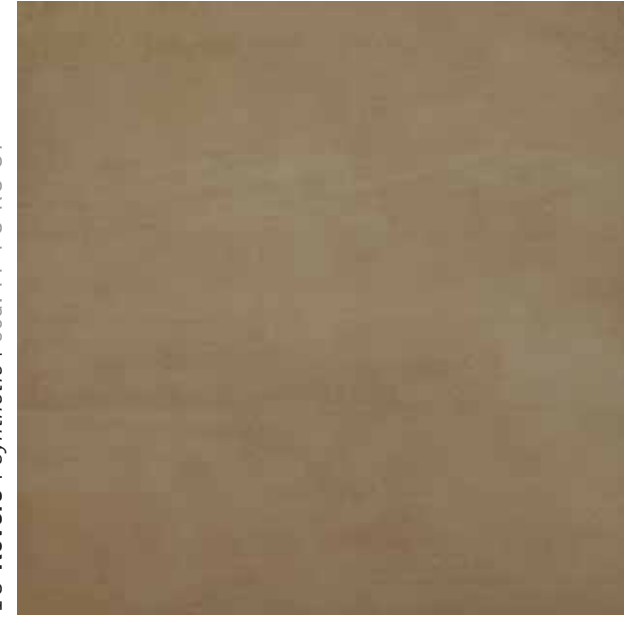
<sup>o</sup>trattamento certificato antiscivolo  
Faggio | Beech - Brushed<sup>o</sup>

<sup>o</sup>treatment with non-slip certificate  
Faggio | Beech - Refil<sup>o</sup>

10 Champagne | synthetic | cod. FE-CH



10 Rovere | synthetic | cod. FF-PO-RO-SY



10 Rovere | natural OIL | cod. FF-BR-RO-NO



10 Rovere | natural OIL | cod. FF-RE-RO-NO



11 Ruggine | synthetic | cod. FE-RU



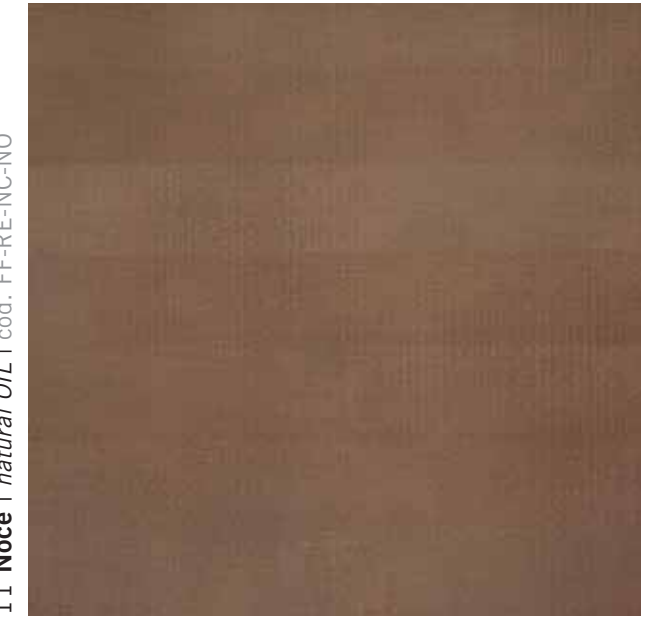
11 Noce | synthetic | cod. FF-PO-NC-SY



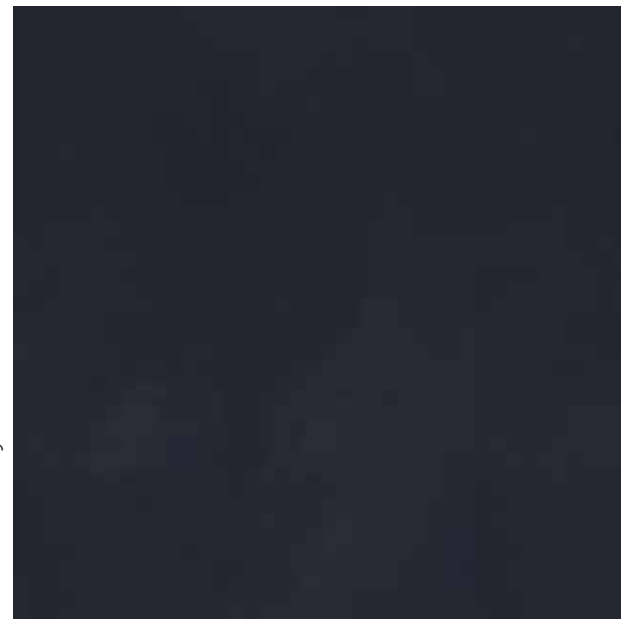
11 Noce | natural OIL | cod. FF-BR-NC-NO



11 Noce | natural OIL | cod. FF-RE-NC-NO



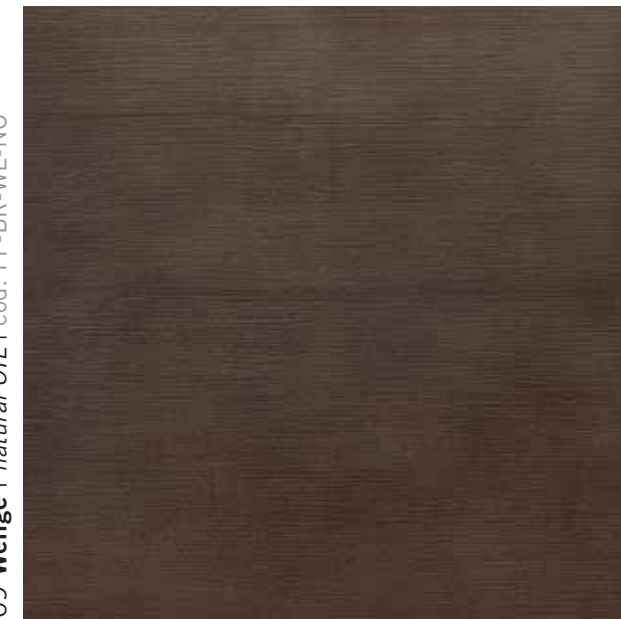
12 Brunito | synthetic | cod. FE-BR



12 Wengè | synthetic | cod. FF-PO-WE-SY



09 Wengè | natural OIL | cod. FF-BR-WE-NO



09 Wengè | natural OIL | cod. FF-RE-WE-NO



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

<sup>o</sup>Prodotto con finitura certificata antiscivolo in riferimento al D.M. 14/06/1989 n.236 (coefficiente di attrito dinamico - "metodo D.C.R.A.")  
<sup>o</sup>Product with certified non-slip finish with reference to Ministerial Decree 14/06/1989 no. 236 (dynamic coefficient of friction - "D.C.R.A. method")



Metallo | Metal

Faggio | Beech - Polished

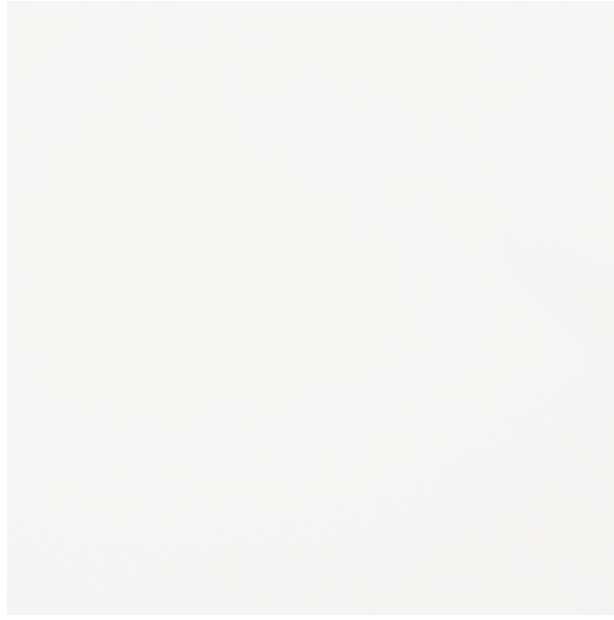
<sup>o</sup>trattamento certificato antiscivolo  
Faggio | Beech - Brushed<sup>o</sup>

<sup>o</sup>treatment with non-slip certificate  
Faggio | Beech - Refil<sup>o</sup>

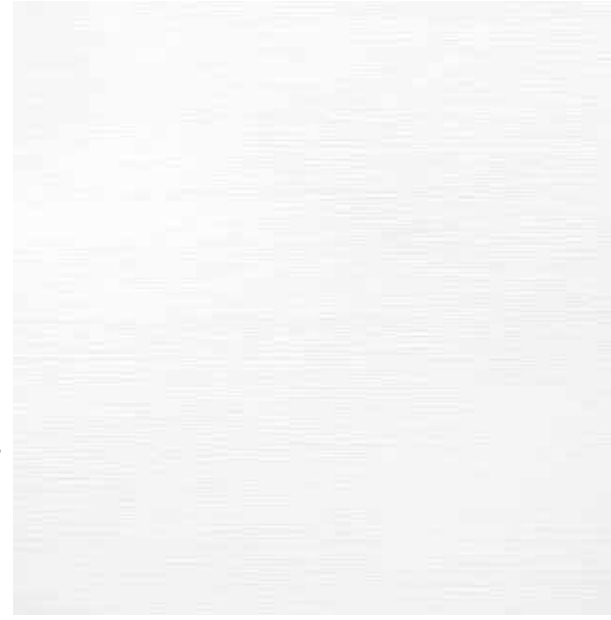
13 **Inox Lucido** | synthetic | cod. IN-IL



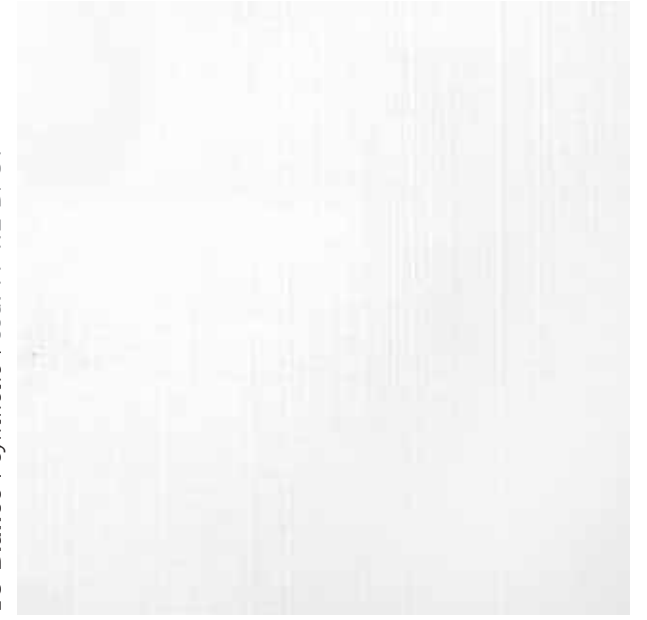
13 **Bianco** | synthetic | cod. FF-PO-BI-SY



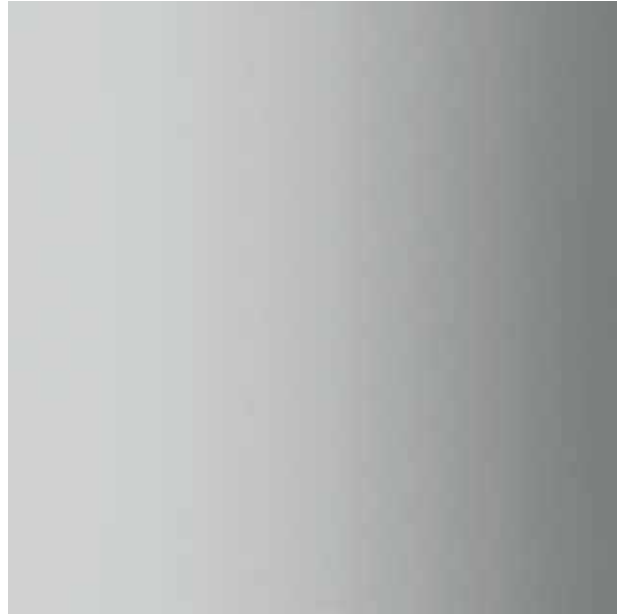
13 **Bianco** | synthetic | cod. FF-BR-BI-SY



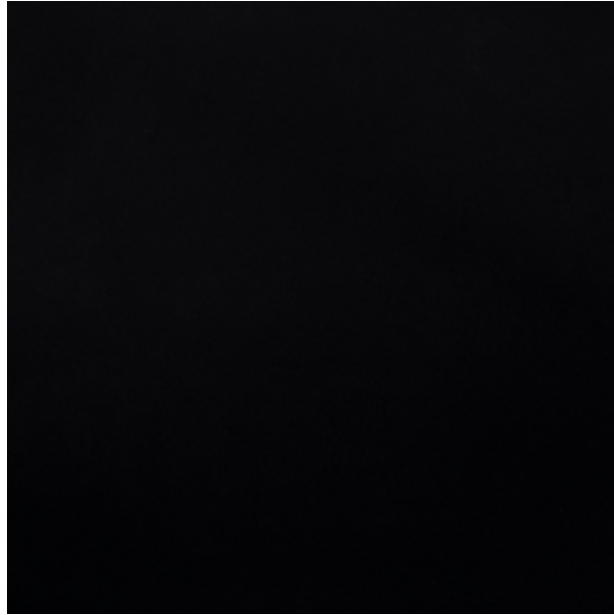
13 **Bianco** | synthetic | cod. FF-RE-BI-SY



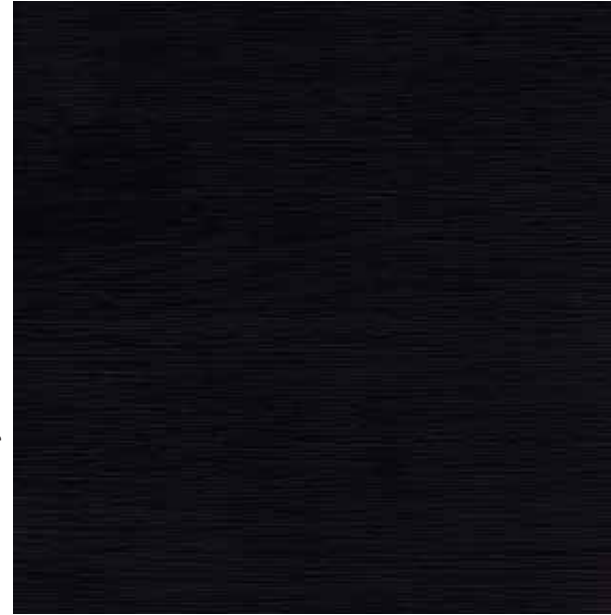
14 **Inox Perlato** | synthetic | cod. IN-IP



14 **Carruba** | synthetic | cod. FF-PO-CA-SY



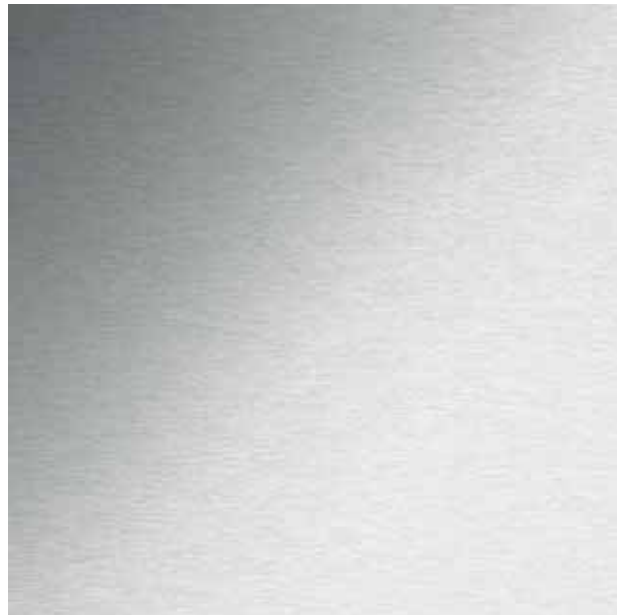
14 **Carruba** | synthetic | cod. FF-BR-CA-SY



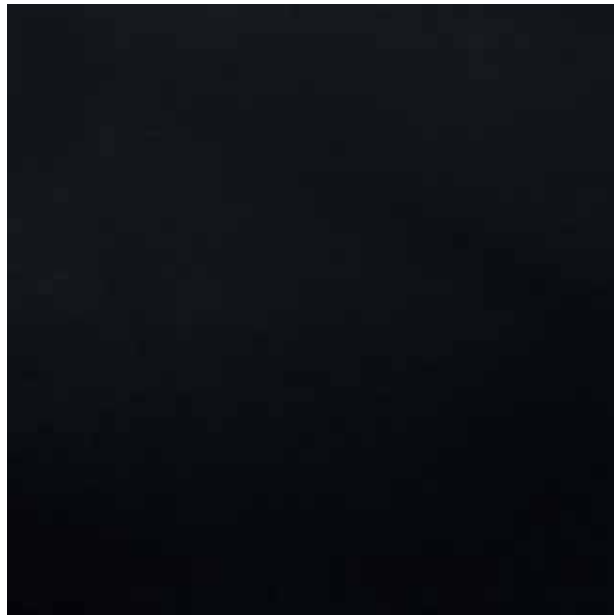
14 **Carruba** | synthetic | cod. FF-RE-CA-SY



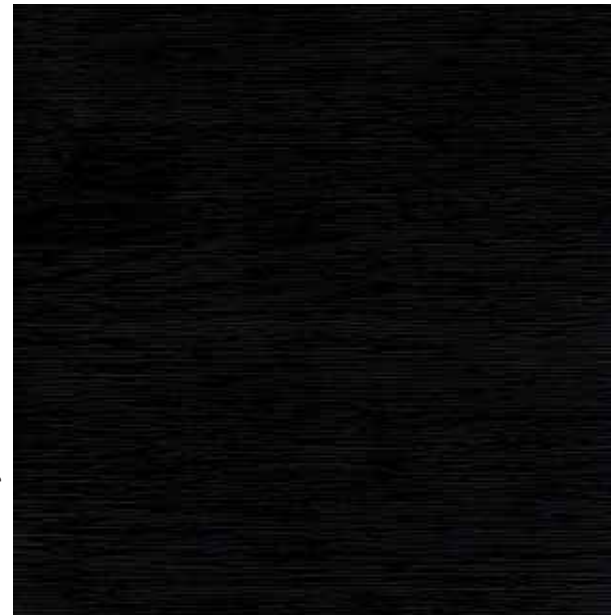
15 **Inox Satinato** | synthetic | cod. IN-IS



15 **Nero** | synthetic | cod. FF-PO-NE-SY



15 **Nero** | synthetic | cod. FF-BR-NE-SY



15 **Nero** | synthetic | cod. FF-RE-NE-SY



Personalizzato | Customized | synthetic | cod. FE-XX | FF-PO-XX-SY | FF-BR-XX-SY | FF-RE-XX-SY

<sup>o</sup>Prodotto con finitura certificata antiscivolo in riferimento al D.M. 14/06/1989 n.236 (coefficiente di attrito dinamico - "metodo D.C.R.A.")  
<sup>o</sup>Product with certified non-slip finish with reference to Ministerial Decree 14/06/1989 no. 236 (dynamic coefficient of friction - "D.C.R.A. method")





R I N G H I E R E

Railings

## R1

### interna | esterna

on step fix | on side fix

#### Corrimano | Handrail

Inox satinato | lucido Ø 42,4  
 Brushed | Polished  
 Stainless steel Ø 42,4  
 Legno | Wood Ø 50  
 Plastico | Plastic Ø 42

#### Montante | Newel

Inox satinato | Lucido  
 Brushed | Polished  
 Stainless steel  
 Metallo verniciato  
 Varnished metal

## R2

### tonda | rounded columns

### interna | esterna

on step fix | on side fix

#### Corrimano | Handrail

Inox satinato | Lucido Ø 42,4  
 Brushed | Polished  
 Stainless steel Ø 42,4  
 Legno | Wood Ø 50  
 Plastico | Plastic Ø 42

#### Colonna | Column

Verniciata | Varnished  
 Zincata | Galvanized

## R2

### quadra | squared columns

### interna

on step fix

#### Corrimano | Handrail

Inox satinato | Lucido Ø 42,4  
 Brushed | Polished  
 Stainless steel Ø 42,4  
 Legno | Wood Ø 50  
 Plastico | Plastic Ø 42

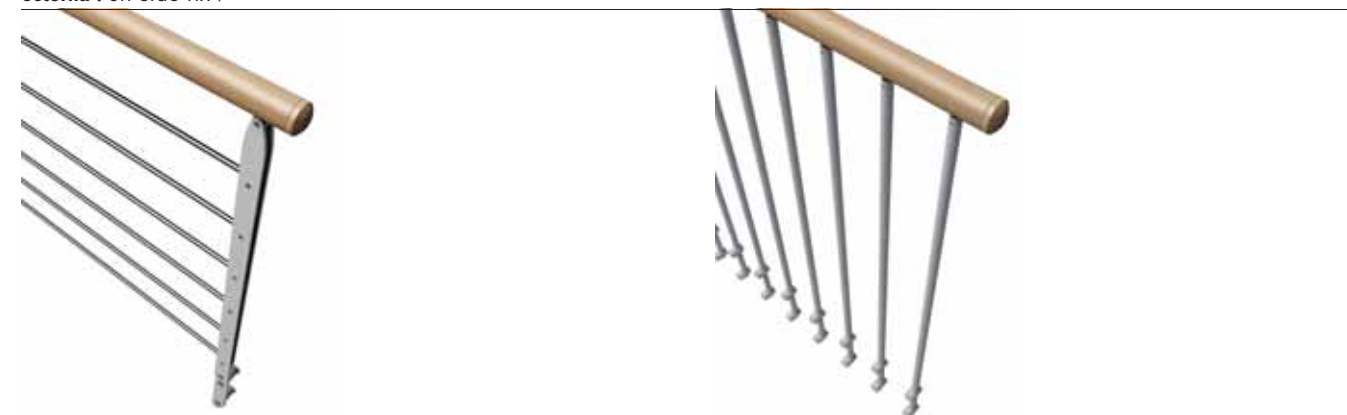
#### Colonna | Column

Verniciata | Varnished

interna | on step fix |



esterna | on side fix |





**R4**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel  
Metallo verniciato  
*Varnished metal*

**R5**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel  
Metallo verniciato  
*Varnished metal*

**R5 V1**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel  
Metallo verniciato  
*Varnished metal*

**Cristallo | Crystal**  
Stratificato extra chiaro  
temprato 5+5 mm  
*Laminated tempered  
extraclear 5+5 mm*

**R5 V2**

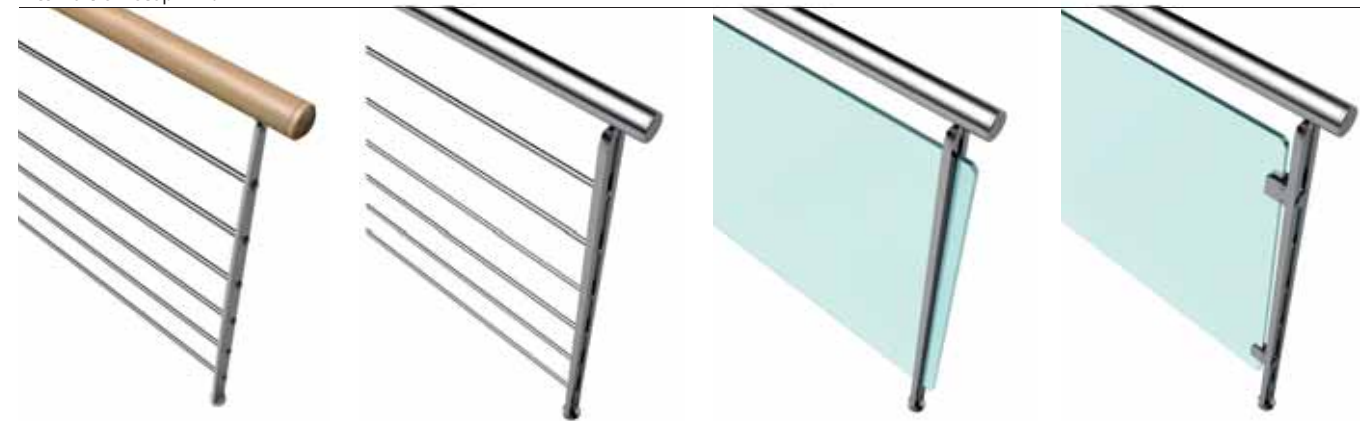
**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

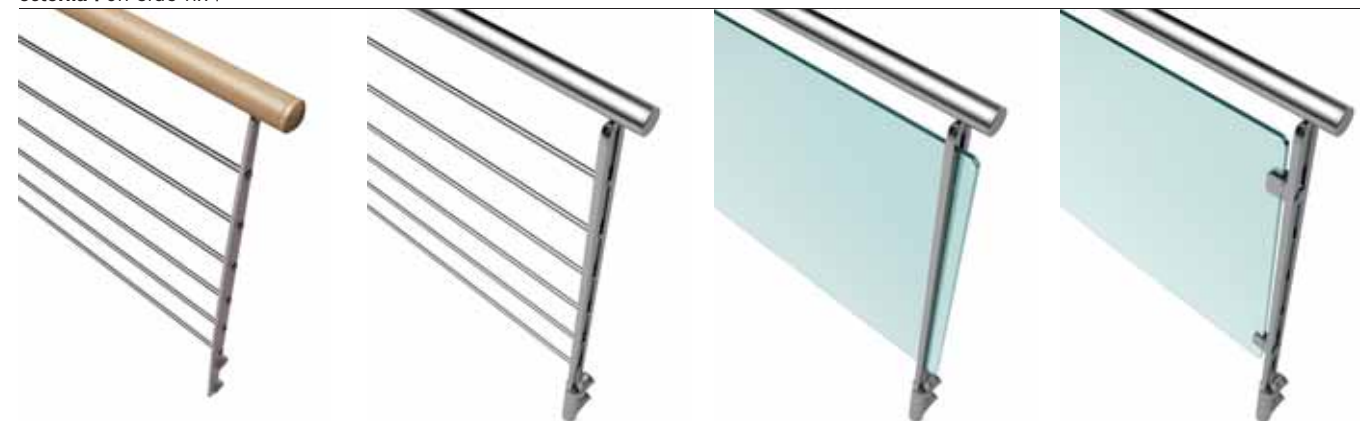
**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel  
Metallo verniciato  
*Varnished metal*

**Cristallo | Crystal**  
Stratificato extra chiaro  
temprato 5+5 mm  
*Laminated tempered  
extraclear 5+5 mm*

interna | on step fix |



esterna | on side fix |



**R6**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel

**R6 V1**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel

**Cristallo | Crystal**  
Stratificato extrachiaro  
temprato 5+5 mm  
*Laminated tempered  
extraclear 5+5 mm*

**R6 V2**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel

**Cristallo | Crystal**  
Stratificato extrachiaro  
temprato 5+5 mm  
*Laminated tempered  
extraclear 5+5 mm*

**R6 V3**

**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido Ø 42,4  
*Brushed | Polished*  
Stainless steel Ø 42,4  
Legno | Wood Ø 50  
Plastico | Plastic Ø 42

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel

**Cristallo | Crystal**  
Stratificato extrachiaro  
temprato 5+5 mm  
*Laminated tempered  
extraclear 5+5 mm*

interna



esterna





**R7**

**2 cavetti** | R7 2 rods  
**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido 40x15  
*Brushed | Polished*  
Stainless steel 40x15

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel

**R7**

**5 cavetti** | R7 5 rods  
**interna | esterna**  
on step fix | on side fix

**Corrimano | Handrail**  
Inox satinato | Lucido 40x15  
*Brushed | Polished*  
Stainless steel 40x15

**Montante | Newel**  
Inox satinato | Lucido  
*Brushed | Polished*  
Stainless steel

**R8**

**interna**  
on step fix

**Corrimano | Handrail**  
Legno | *Wood* sez 60x40

**Colonna | Column**  
Verniciata | Varnished

**R8**

**con caposcala** | with starting post  
**interna**  
on step fix

**Corrimano | Handrail**  
Legno | *Wood* sez 60x40

**Colonna | Column**  
Verniciata | Varnished

**R10**

**filoncini in inox Ø 6**  
**interna | esterna**  
on step fix | on side fix

Thin vertical rods Ø 6  
Inox | *Stainless steel*

**R11**

**pannello in metallo 8 mm**  
**esterna**  
on side fix

Metal panel 8 mm

**R12**

**pannello in legno**  
**esterna**  
on side fix

Wood panel 40 mm

**RV1**

**vetro temprato**  
**esterna**  
on side fix

**Cristallo | Crystal**  
Stratificato extrachiaro  
temprato 10+10 mm  
*Laminated tempered  
extraclear 10+10 mm*

interna | on step fix |



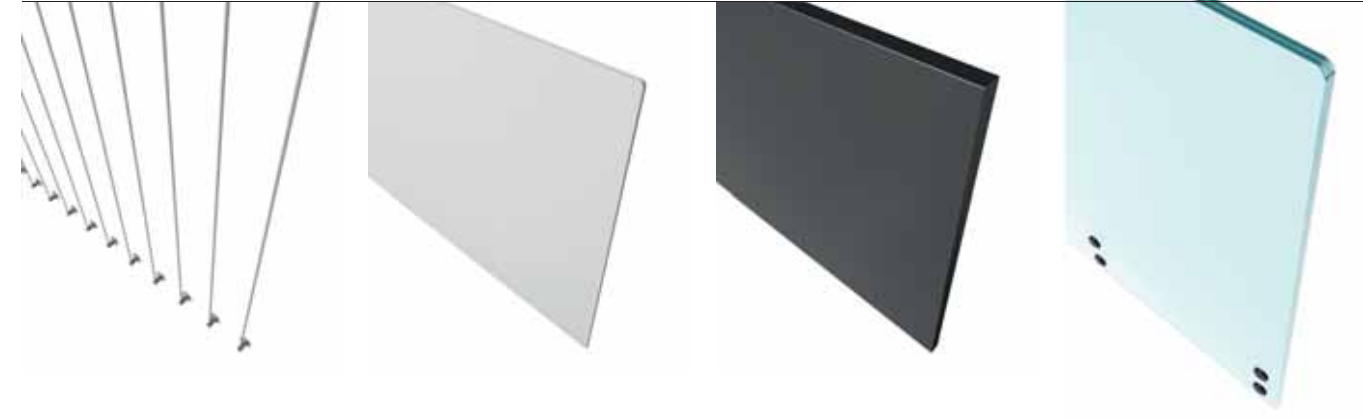
esterna | on side fix |



interna



esterna





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All models, data and colourings in this catalogue are given for guidance. The company reserves the right to make changes and improvements, as they become necessary, at any time without prior notice.